

Member of Sumitomo Drive Technologies

AC Variable Speed Drive for Geared and Gearless Elevators

Elevator Core

Installation & Operating Instructions









1. Typical Connection Diagram

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3. Product Familiarisation.

| | ODL-3-240095-3 | 3F42-S-## |
|---|----------------|-----------|
| Frame Size 🔶 | | |
| Supply Voltage | | |
| 2 = 200240 V AC | | |
| 4 = 380480VAC | | |
| | | |
| Output Current Rating 🔶 | | |
| For example, 0095 means 9.5 A. | | |
| | | |
| Number of Input Phases | | |
| 1 = Single Phase input | | |
| 3 = 3 Phase input | | |
| F = Built-in EMC Filter 🔶 | | |
| 4 = Internal Brake Transistor 🔶 | | _ |
| 2 = IP20 Enclosure | | |
| S = LED Display ♦ | | |
| Rescue Mode Supply Type ♦ B = UPS or Battery U = UPS Only | | |
| Encoder Module | | |

E= Encoder Module fitted at manufacturing 0 =Encoder Module not fitted



| 1 | Power Supply Input Terminals |
|----|-------------------------------------|
| 2 | USB-C Port |
| 3 | Optional Universal Encoder Module |
| 4 | Motor Connection Terminals |
| 4 | Brake Resistor Connection Terminals |
| 5 | RJ45 Port (NOT FOR ETHERNET!) |
| 6 | Digital Inputs/Outputs |
| 7 | Safe Torque-Off Inputs |
| 8 | Drive Serial Number and Rating |
| 9 | Digital, Analogue Inputs/Outputs |
| 10 | Motor Brake Control Output |
| 11 | Motor Contactor Control Output |

4. Checking Suitability of the drive.

4.1. Matching the drive to the Intended Power Supply

Check the drive rating label to ensure it matches the intended power supply, the label shows the rated supply voltage and if the drive is suitable for single or 3-phase supply.



For three phase supply models, a maximum of 3% imbalance is allowed between phases.

If using an IT Supply network, or any power supply type where the phase to earth voltage may exceed the phase-to-phase voltage (such as ungrounded supplies), the internal EMC filter and surge protection must be disconnected before connecting the supply.

A fixed installation is required according to IEC61800-5-1 with a suitable disconnecting device installed between the drive and the main Power Source. The disconnecting device must conform to the local safety code / regulations (e.g. within Europe, EN60204-1, Safety of machinery).

5. Electrical Installation

5.1.

This manual is intended as a guide for proper installation. Invertek Drives Ltd cannot assume responsibility for the compliance or the non-compliance to any code, national, local or otherwise, for the proper installation of this drive or associated equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.

This drive contains high voltage capacitors that take time to discharge after removal of the main supply. Before working on the drive, ensure isolation of the main supply from line inputs. Wait ten (10) minutes for the capacitors to discharge to safe voltage levels. Failure to observe this precaution could result in severe bodily injury or loss of life.

Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

Electrical Installation quick reference diagram



• If motor is not "inverter rated".



Electrical wiring example for geared system.



5.3.





5.3.1. Brake resistor Connections

The drive has an internal brake transistor fitted as standard and is enabled automatically when the regenerative energy from the load raises the drives internal DC bus to <u>390Vdc</u> for the single and three phase 230V drives and <u>780Vdc</u> for the 3 phase 400V drive.

The brake resistor must be connected between the +DC and BR Terminals of the drive as shown in the images below, failure to do so can result in damage to the drive/Brake resistor.



6. First Start-up of Geared (Induction) Motors without an Encoder.

The below procedure illustrates a method for commissioning the drive in a typical elevator application, it is assumed the drive has already been mechanically installed.

6.1. Step 1- Wiring Connections.

The below diagram provides guidance for the wiring connections.



Before making any wiring connections ensure that all voltage/power sources are isolated.

6.1.1. Step 1- Drive Wiring Connection diagram.

Out of Box/Default functions shown for control Inputs and Outputs, functions can be changed if required



Step 2- Pre-Power Checks.

| | Action/Checks | Additional Information | | | |
|--------------------------|--|--|--|--|--|
| | Check that all safety circuits/safety equipment and possible injury or dear | chains are in the correct state, failure to do so could result in damage to the th. | | | |
| | □ Check that the intended voltage so | urce matches that of the drive voltage rating. | | | |
| Do Not Apply | □ Check that any unexpected movem | nent in the motor will not result in damage to equipment / safety risk to persons. | | | |
| Electrical Power Yet! | Check that the elevator controller will not give a start signal to the drive when Electrical power is applied. | | | | |
| | □ Ideally the Lift car should be baland shaft headroom in order to prevent re | ced (i.e. with brakes off the lift car should not naturally move) and with enough eaching end stops during initial test travels. | | | |
| | Check Electrical Supply cables are o | connected to the Input power terminals of the drive. | | | |
| | Check Motor Cables are connected correct phase sequence). | to the drive U, V, W terminals (If cables have identification markers connect | | | |
| electrical | □ Check Brake resistor is connected t | o the "DC+" and "BR" terminals of the drive. | | | |
| connections. | Check correct control connections | are made between the Elevator control panel and the drive | | | |
| | □ Check correct encoder module (op and the Encoder. | tional) has been installed and the correct connections are made between the drive | | | |

| Apply Electrical Power to the drive | Apply rated voltage to the drive. Check that the drive displays Check that the drive displays Check that the drive displays | A | If StoP or I oh ib it is not shown refer to the troubleshooting section at the back of the user manual. |
|--|--|---|---|

6.4. Step 4- Motor nameplate data entry.

Step 3- Apply Power.

6.3.

| | Action | Additional Information | | | |
|---|---------------------------------|---|--|--|--|
| Select Geared (Induction) motor control | □ Set P 4-01 to 0 or 1 | 0 - Geared motors which have the Motor Power Factor available from motor Nameplate. 1 - Geared motors which do not have the Motor Power Factor available. | | | |
| Enter motor rated voltage (P4-02) | Enter value into P 4-02 | Enter Voltage value as shown on the motor nameplate (Volts). | | | |
| Enter Motor Rated Current (P4-03) | Enter value into P 4-03 | Enter Current value as shown on the motor nameplate (Amps). | | | |
| Enter Motor Rated Frequency (P4-04) | Enter value into P 4-04 | Enter Frequency value as shown on the motor nameplate (Hz). | | | |
| Enter Motor Rated Speed (P4-06) | Enter value into P 4-06 | Enter motor rated speed value as shown on the motor nameplate (rpm). The drive display will now show motor speed in estimated rpm. All speed related parameters, such as Minimum and Maximum Speed, run Speeds etc. will also be displayed in Rpm. | | | |
| Enter Motor power factor Cos Ø (P4-07) | Enter value into P 4-07* | Obtained from Motor nameplate *If Motor power factor is unknown use Vector IM speed control instead (P 4-01 to a 1). | | | |

6.5. Step 5- Motor Auto-tune.

A Motor Auto-tune must be carried out in order to measure the motor electrical characteristics, brakes will be applied by the drive (unless controlled by other means) during this test.

| | Action | Additional Information | | | | | | | |
|------------------------|--|---|--|--|--|--|--|--|--|
| If the motor contact | If the motor contactor(s) are controlled by the elevator controller then they should be activated to close so that the motor is electrically | | | | | | | | |
| connected to the drive | , otherwise the "Auto-tune" cannot be c | arried out. | | | | | | | |
| If the motor contact | If the motor contactor(s) are controlled by the drive (connected to relay 1) the motor contactor will automatically be energised when the | | | | | | | | |
| "Auto-tune" is enabled | l. | | | | | | | | |
| | | | | | | | | | |
| Note : For the motor c | ontactor to close the safety chain will ne | eed to be closed, | | | | | | | |
| Check Safe Torque | | | | | | | | | |
| off input | Safety Drive Inhibit STOI | Drive should now show StoP | | | | | | | |
| connections have | | | | | | | | | |
| been made. | | | | | | | | | |
| | | The motor contactors will close (if controlled by the drive "Relay 1"). The motor brakes will remain applied. | | | | | | | |
| Enable Motor | Set P 4-08 to a 1 and press the | The display will show AUE - L. (Test procedure may take several minutes to complete). | | | | | | | |
| Auto-tune | button. | Once the Auto-tune is completed P4-08 will return to 0 and the display will | | | | | | | |
| | | show 560 (P4-24 thru to P4-28 will be populated). | | | | | | | |
| | | Note: Motor Auto-tune will need to be repeated if the motor, motor cables, motor parameters or drive control mode is changed in P 4-01. | | | | | | | |

6.6. Step 7 – Running the Elevator

6.6.1. Travel Curve for Geared (Induction) Motors without an Encoder.



6.6.2. Geared (Induction) Motors without an Encoder – Speed Loop Gains.



7. First Start-up of Geared (Induction) Motors with an Encoder.

The below procedure illustrates a method for commissioning the drive in a typical elevator application, it is assumed the drive has already been mechanically installed.

7.1. Step 1- Wiring Connections.

The below diagram provides guidance for the wiring connections.



Before making any wiring connections ensure that all voltage/power sources are isolated.

7.1.1. Step 1a- Drive Wiring Connection diagram.

Out of Box/Default functions shown for control Inputs and Outputs, functions can be changed if required.



7.1.2. Step 1b- Encoder Wiring Connection diagram.



| Encoder | P6-04 | 24V | 5V | 0V | A+/ | A-/ | B+/ | B-/ | Z+ | Z- | C+ | C- | D+ | D- | Chield |
|--------------|-------|------|-----|-----|------|------|------|------|----|----|-------|--------|------|-------|--------|
| Туре | | | | | Sin+ | Sin- | Cos+ | Cos- | | | CLOCK | /CLOCK | DATA | /DATA | Shleid |
| Incremental | | | | | | | | | | | | | | | Cable |
| TTL | 0 | - | 5V | 0V | A+ | A- | B+ | В- | - | - | - | - | - | - | Shield |
| Differential | | | | | | | | | | | | | | | |
| Incremental | | | | | | _ | _ | _ | | | | | | | Cable |
| HTL | 1 | 24V | | OV | A+ | A- | B+ | В- | - | - | - | - | - | - | Shield |
| Incremental | | | | | | | | | | | | | | | |
| TTI | 4 | | 51/ | 01/ | Δ+ | Δ- | B+ | B- | 7+ | 7. | - | - | | | Cable |
| Differential | - | | 5. | | | ~ | 5. | 0 | 2. | 2 | | | | | Shield |
| Incremental | - | | 5)/ | 01/ | | | | | | | | | | | Cable |
| TTL | 5 | - | 5V | 00 | A | - | В | - | - | - | - | - | - | - | Shield |
| Incremental | 6 | | 5V | 0V | Δ | | в | | 7 | | | | | | Cable |
| TTL | U | - | 50 | 00 | ~ | _ | В | | 2 | _ | _ | _ | _ | | Shield |
| Incremental | | | | | | | | | | | | | | | Cable |
| HTL | 7 | 24V | - | 0V | A+ | A- | B+ | B- | Z+ | Z- | - | - | - | - | Shield |
| Differential | | | | | | | | | | | | | | | |
| Incremental | 8 | 24V | - | 0V | Α | - | в | - | - | - | - | _ | - | - | Cable |
| HTL | | 2.11 | | 31 | | | 5 | | | | | | | | Shield |
| Incremental | 9 | 24V | - | ov | А | - | в | - | Z | - | - | - | | - | Cable |
| HTL | 5 | 2.11 | | 31 | | | 5 | | - | | | | | | Shield |

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| 7.2. S | tep 2- Pre-Power Checks. | | | | | |
|---|--|---|--|--|--|--|
| | Action/Checks | Additional Information | | | | |
| | Check that all safety circuits/safe equipment and possible injury or de Check that the intended voltage | ty chains are in the correct state, failure to do so could result in damage to the eath. source matches that of the drive voltage rating. | | | | |
| WARNING Do Not Apply Electrical Power Yet! | Check that any unexpected movement in the motor will not result in damage to equipment / safety risk to persons. Check that the elevator controller will not give a start signal to the drive when Electrical power is applied. Ideally the Lift car should be balanced (i.e. with brakes off the lift car should not naturally move) and with enough shaft headroom in order to prevent reaching end stops during initial test travels. | | | | | |
| Check all necessary electrical connections. | Check Electrical Supply cables are connect correct phase sequence). Check Brake resistor is connected in Check correct control connection Check correct encoder module (and the Encoder. | e connected to the Input power terminals of the drive. ed to the drive U, V, W terminals (If cables have identification markers connect d to the "DC+" and "BR" terminals of the drive. as are made between the Elevator control panel and the drive. optional) has been installed and the correct connections are made between the drive | | | | |



| | Action | Additional Information |
|---|---------------------------------|---|
| Select Geared (Induction) motor control | □ Set P 4-01 to 0 or 1 | 0 - Geared motors which have the Motor Power Factor available from motor Nameplate.1 - Geared motors which do not have the Motor Power Factor available. |
| Enter motor rated voltage (P4-02) | Enter value into P 4-02 | Enter Voltage value as shown on the motor nameplate (Volts). |
| Enter Motor Rated Current (P4-03) | Enter value into P 4-03 | Enter Current value as shown on the motor nameplate (Amps). |
| Enter Motor Rated Frequency (P4-04) | Enter value into P 4-04 | Enter Frequency value as shown on the motor nameplate (Hz). |
| Enter Motor Rated Speed (P4-06) | Enter value into P 4-06 | Enter motor rated speed value as shown on the motor nameplate (rpm). The drive display will now show motor speed in estimated rpm. All speed related parameters, such as Minimum and Maximum Speed, run Speeds etc. will also be displayed in Rpm. |
| Enter Motor power factor Cos Ø (P4-07) | Enter value into P 4-07* | Obtained from Motor nameplate *If Motor power factor is unknown use Vector IM speed control instead (P 4-01 to a 1). |

7.5. Step 5- Motor Auto-tune.

A Motor Auto-tune must be carried out in order to measure the motor electrical characteristics, brakes will be applied by the drive (unless controlled by other means) during this test.

Action **Additional Information** If the motor contactor(s) are controlled by the elevator controller then they should be activated to close so that the motor is electrically connected to the drive, otherwise the "Auto-tune" cannot be carried out. □ If the motor contactor(s) are controlled by the drive (connected to relay 1) the motor contactor will automatically be energised when the "Auto-tune" is enabled. Note : For the motor contactor to close the safety chain will need to be closed. Check Safe Torque Drive Inhibit Drive should now show **5LoP** off input Safety -Drive Inhibit STO2 Chair connections have been made. 4. The motor contactors will close (if controlled by the drive "Relay 1"). The motor brakes will remain applied. 5. 6. The display will show **AULo-L**. (Test procedure may take several minutes to complete). Enable Motor Set P4-08 to a 1 and press the Auto-tune button. Once the Auto-tune is completed P4-08 will return to 0 and the display will show **5LoP** (P4-24 thru to P4-28 will be populated). Note: Motor Auto-tune will need to be repeated if the motor, motor cables, motor parameters or drive control mode is changed in P4-01.

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| 7.6. Step 6 | - Encoder Setup | | | |
|---|---|---|--|--|
| | Action | | Additional Information | |
| Enter Encoder Resolution | □ Enter encoder pulses per revolution into P 6-03 | Refer to Encoder datasheet or nameplate. | | |
| | | P6-04 setting | Encoder Type | |
| | | 0 (Default) | Incremental TTL- Differential (A,/A,B,/B) (RS422) | |
| | | 1 | Incremental HTL-Differential (A,/A,B,/B) (24V) | |
| | | 4 | Incremental TTL- Differential (A,/A,B,/B, Z,/Z) (RS422) | |
| Select Encoder Type | □ Select the Encoder type in parameter P 6-04 | 5 | Incremental TTL (A,B) | |
| | | 6 | Incremental TTL (A,B, Z) | |
| | | 7 | Incremental HTL- Differential (A,/A,B,/B, Z/Z) (24V) | |
| | | 8 | Incremental HTL (A,B) (24V) | |
| | | 9 | Incremental HTL (A,B,Z) (24V) | |
| | □ During this check you will need to Navigate between parameters P 0-18 (Estimated motor speed) and P 0-19 (Encoder speed). | If the drive shows <i>l</i> nh ıb ıb when a run-direction command is given ensure that the Safe Torque off inputs are made. Safety Drive Inhibit Safety Chain Drive Inhibit Safety Safety Safety Drive Inhibit Safety Sa | | |
| | □ Provide a run-direction command to terminal 2 | | | |
| Check motor direction and encoder direction is correct. | and run at low speed for a short travel e.g. levelling/10% of motor rated speed, you can Use P8-01 (Maximum speed limit) to limit the motor speed and return back to normal value afterwards. | | | |
| | □ Check that the value shown in P 0-18 is positive in the Up direction and Negative in the down direction, if it is not then set P 11-10 to 1. | | | |
| | □ Check that the value in P 0-15 and P 0-19 match in sign. | | | |
| Enable Encoder | Set P 6-05 to 1 | Enables Encoder | Feedback | |

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7.7. Step 7 – Running the Elevator

7.7.1. Travel Curve for Geared (Induction) Motors with an Encoder.



7.7.2. Geared (Induction) Motors with an Encoder – Speed Loop Gains.



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7.7.3. Commissioning process for Geared (Induction) Motors with an Encoder.

| Action | Guidance | | | | | | |
|--|--|--|--|--|--|--|--|
| Check for Suitable travel headroom | Ideally the Lift car should be balanced (i.e. with brakes off, the lift car should not naturally move) and with enough shaft headroom in order to prevent reaching end stops during initial test travels. | | | | | | |
| □ Run the elevator at reduced speed. | Provide a speed reference to the drive. Stop/Inspection Speed Normally inspection speed is used. If P1-02 is at default value (P1-02=1) then inspection speed is defined in parameter P8-08, in this case inspection speed is selected when DI6 is high. Alternatively use the maximum speed parameter P8-01 to clamp the speed to a lower value. Provide a run-direction command to the drive. Stop/Start Up Stop/Start Up Stop/Start Up If the drive shows <i>l</i> nh <i>l</i>b <i>l</i>b when a run-direction command is given, ensure that the Safe Torque off inputs are closed. | | | | | | |

8. Start-up of Gearless (Permanent Magnet) Motor.

The below procedure illustrates a method for commissioning the drive in a typical elevator application, it is assumed the drive has already been mechanically installed.

8.1. Step 1- Wiring Connections.

The below diagram provides guidance for the wiring connections.



Before making any wiring connections ensure that all voltage/power sources are isolated.

8.1.1. Step 1a- Drive Wiring Connection diagram.

Out of Box/Default functions shown for control Inputs and Outputs, functions can be changed if required.



8.1.2. Step 1b- Encoder Wiring Connection diagram.

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| Encoder Type | P6-04 | 24V | 5V | 0V | A+/ Sin+ | A-/ Sin- | B+/ Cos+ | B-/ Cos- | Z+ | Z- | C+ CLOCK | C- /CLOCK | D+ DATA | D- /DATA | Shield |
|--|-------|-----|----|----|-------------|-------------|-------------|-------------|----|----|-------------|--------------|------------|-------------|-------------------------------|
| SinCos | 2 | - | 5V | ov | A+ | A- | B+ | В- | - | - | C+ | C- | D+ | D- | Internal Encoder Shield |
| Endat With Incremental Signals ECN1313, ECN1325, ECN1325, ECN125, ECN425 | 3 | - | 5V | 0V | A+ | A- | B+ | В- | - | - | CLOCK | /CLOCK | DATA | /DATA | Internal Encoder Shield |
| Endat Without Incremental Signals | 10 | - | 5V | 0V | - | - | - | - | - | - | CLOCK | /CLOCK | DATA | /DATA | Internal Encoder Shield |

8.2. Step 2- Pre-Power Checks.

| Action/Checks | Additional Information |
|---|--|
| | □ Check that all safety circuits/safety chains are in the correct state, failure to do so could result in damage to the equipment and possible injury or death. |
| | □ Check that the intended voltage source matches that of the drive voltage rating. |
| Do Not Apply | □ Check that any unexpected movement in the motor will not result in damage to equipment / safety risk to persons. |
| Electrical Power Yet! | □ Check that the elevator controller will not give a start signal to the drive when Electrical power is applied. |
| | □ Ideally the Lift car should be balanced (i.e. with brakes off the lift car should not naturally move) and with enough shaft headroom in order to prevent reaching end stops during initial test travels. |
| Check all necessary electrical connections. | □ Check Electrical Supply cables are connected to the Input power terminals of the drive. |
| | □ Check Motor Cables are connected to the drive U, V, W terminals (If cables have identification markers connect correct phase sequence). |
| | □ Check Brake resistor is connected to the "+DC" and "BR" terminals of the drive. |
| | Check correct control connections are made between the Elevator control panel and the drive. (as detailed in Section |
| | Check encoder module has been installed and the correct connections are made between the drive and the Encoder. |
| | |

Step 3- Apply Power.

| • | □ Apply rated voltage to the drive. | If 5LoP or Lob is is not shown refer to the troubleshooting section at the back of the user manual. |
|--|---|--|
| Apply Electrical Power to the drive | Check that the drive displays StoP or i nh ib it. Check that the Encoder module (Optional) left hand LED light is illuminated Green | If there is no green light shown on the encoder module : Check encoder module is pushed fully home. Check the encoder wiring is correct. |

8.4. Step 4- Motor nameplate data entry.

| | Action | Additional Information |
|--|--|--|
| Select Gearless (Permanent Magnet) motor control mode. (P4-01 | □ Set P 4-01 to 3 | Both IPM and SPM type motors are supported. |
| Enter Motor Rated Current (P4-03) | Enter motor rated current into P4-03 | Obtained from Motor nameplate (Amps). |
| Enter Motor Rated Frequency (P4-04) | Enter motor rated frequency into P4-04 | Obtained from Motor nameplate (Hz). |
| Enter Motor Pole Pairs (P4-05) | Enter number of motor pole pairs into P4-05 | Obtained from Motor nameplate. |
| Enter Motor Rated Speed (P4-06) | Enter motor rated speed into P4-06 | Obtained from Motor nameplate. If not available it can be calculated: Motor rated frequency*120/motor poles. |

8.5. Step 5- Encoder setup.

| | Action | Additional Information |
|--|--|---|
| Select absolute encoder type (Endat or SinCoc) | □ Select setting 2 for SinCos Encoder. ERN 1387 | |
| (Endat or Sincos) | □ Select setting 3 for Endat Encoder. ECN1313, ECN113, | It is assumed Encoder incremental signals (A, A/ B, |
| (P6-04) | ECN413, ECN1325, ECN125, ECN425. | B/) are connected, if not then you can set P6-04 to |
| | | 10 Instead. |
| Enable the Encoder (P6-05) | | Enables Encoder Feedback and puts the drive into |
| | L Set P6-05 to 1 | closed loop operation. |

8.6. Step 6- Motor Auto-tune.

A Motor Auto-tune must be carried out in order to measure the motor electrical characteristics, during the Auto-tune test the motor brakes will be applied by the drive (assuming they are controlled by Relay 2 on the drive).

| | Action | Additional Information | | | | | |
|---|---|--|--|--|--|--|--|
| If the motor contactor(s) are controlled by the elevator controller then they should be activated to close so that the motor is electrically connected to the drive, otherwise the "Auto-tune" cannot be carried out. If the motor contactor(s) are controlled by the drive (connected to relay 1) the motor contactor will automatically be energised when the "Auto-tune" is enabled. Note: For the motor contactor to close the safety chain will need to be closed. | | | | | | | |
| □ Check Safe Torque off inputs have been made. | Safety Chain Drive Inhibit STO2 24V | Drive should now show SEoP | | | | | |
| Enable Motor Auto-tune (Includes Encoder offset measurement) | □ Set P 4-08 to a <u>3</u> and press the b utton. | The motor contactors will close (if controlled by the drive "Relay 1"). The motor brakes will remain applied. The display will show AULo-L. (Test procedure may take several minutes to complete). Once the Auto-tune is completed P4-08 will return to 0 and the display will show SLOP (P4-24 thru to P4-28 will be populated). If the drive trips on ALF-OS it means that the motor has surface mount magnets, in this case set P4-08 to a 4 for the drive to perform an alternative Encoder offset measurement. Note: Motor Auto-tune will need to be repeated if the Encoder, motor, motor cables, motor parameters or drive control mode is changed in P4-01. | | | | | |

8.7. Step 7 – Running the Elevator





9. Support Tools

9.1. Support Hub

For further help and support scan the barcode on the drive.



9.2. My Drive and Application Details

| Building Name : | |
|---|--|
| Equipment No/Name: | |
| Drive Serial Number : | |
| Motor Details: | |
| Date of Installation | |
| Notes | |
| Parameter Changes | |
| Hint : | |
| Setting Parameter P ^D - D ^D to 0 will show all parameters that are different from factory defaults | |